

Work Order ID 60454

Friday, July 09, 2010 9:53:29 AM



Page 1

Item ID: D3769-1

Revision ID:

Item Name: Tube

Start Date: 7/12/2010 Start Qty: 6.00



Required Date: 7/16/2010 Req'd Qty: 6.00



Cust Item ID:

Customer:

Reference:

Approvals:

— 19 —

Date: 10-7-9

Tooling

Date:

Run Start



Stop

98

Date:

SPC (Y/N)

Date:

Stop



W/O:

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 60454

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Item ID: D3769-1

Accept



Setup

Start



Revision ID:

Item Name: Tube

Stop



Start Date: 7/12/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 7/16/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

QC

Quality Control

Operation
Description

QC3- Inspect Part Finish

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140



Packaging

Packaging

Identify as per dwg & Stock Location: 250A

0.00

0.00

10/07/11 (6)

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

10/07/15
MF
10-7-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Picklist Print

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Work Order ID: 60454



Parent Item: D3769-1



Parent Item Name: Tube

Start Date: 7/12/2010

Required Date: 7/16/2010

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A 08-06-18 rev.A as per dwg DD verified by:EC
 IPP Rev:B 08-08-27 Drilling Tooling Added JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T1.000W065 6061T6 RD TUBE 1.00 x .065w		Purchased 		No		100	f	64.8842	1.204	7.604211 			

Location

MAT015

113511 ✓
114089Loc Qty

64.88421

52.88421

Loc Code

12

M. P

7-604211

10/07/14

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

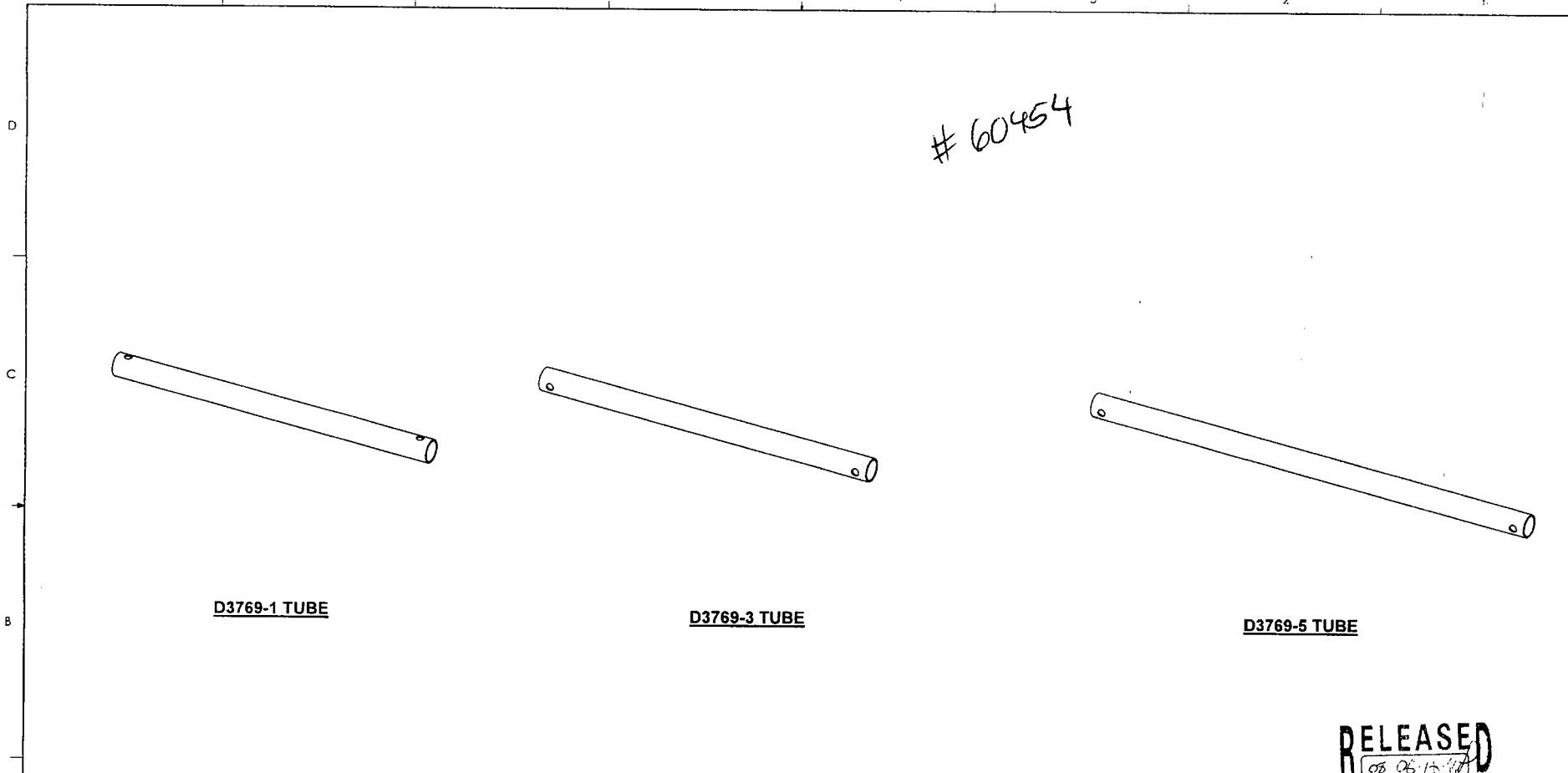
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NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



D3769-1 TUBE

D3769-3 TUBE

D3769-5 TUBE

RELEASED
08.06.04

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING (1.00" X 0.065" WALL) PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8 (REF. DART SPEC. M6061T6T1.000W.065)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3769-1, 0.27 lbs
D3769-3, 0.28 lbs
D3769-5, 0.37 lbs

8 7 6 5 4 3 2 1

A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	et		REV. A
MFG. APPR.	SK	D3769	SHEET 1 OF 4
APPROVED	1/1	TITLE	SCALE
DE APPR.	✓	TUBE	NTS
DATE	08.06.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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8 7 6 5 4 3 2 1

W/O:		WORK ORDER CHANGES					
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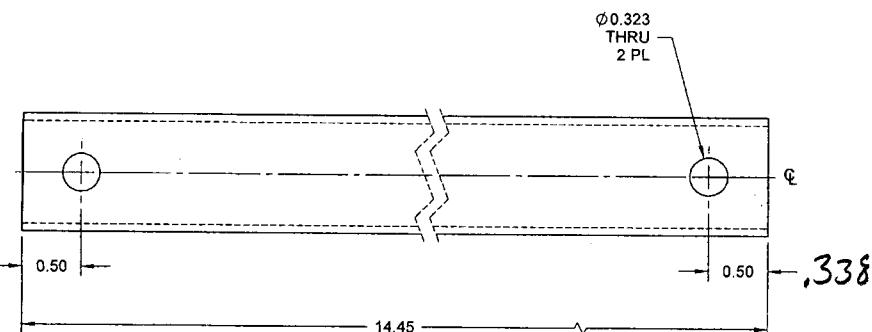
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NOTE: Date & initial all entries

* 60454



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RELEASED
08.06.04

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>PS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>MM</i>	D3769	SHEET 2 OF 4
APPROVED	<i>MM</i>	TITLE	SCALE
DE APPR.	<i>MM</i>	TUBE	NTS
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